







### **Product class**

Type MDF-HLS according to EN 622-5

# **Scope**

High quality moisture resistant MDF for use in humid conditions, also suitable for construction purposes with instantaneous or short-term load duration.

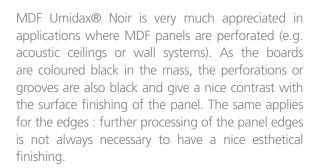
### **Description**

High-density MDF board, coloured black in the mass with a hard, fine and smoothly sanded surface. The board is subject to minimal expansion and swelling in conditions of high humidity.

MDF Umidax® Noir has low formaldehyde emission (E1 class). Upon request, this MDF board can be supplied with PEFC, FSC or FSC Controlled Wood certificate.

# Use of the product

MDF Umidax® Noir is suitable for interior decoration, industrial processing, and furniture production. The board can be lacquered or finished with paper, foil, melamine, veneer or high pressure laminate. MDF Umidax® Noir board can als be used for load-bearing applications in humid conditions.



The board can be applied in service class 2 (restrictions in temperature and ambient humidity) and can be used in biological hazard classes 1 and 2 of EN 335-3. During and especially after installation the boards must, wherever possible, be optimally protected from any direct contact with water. They must be stacked flat, on a pallet or using a sufficient number of cross members. Boards should not be stored vertically, unless ground contact can be avoided. The board will expand/shrink under variable humidity conditions, albeit to a lesser extent than MDF S-Lux, meaning that an expansion space must be provided for at all times. Use suitable sawing, milling and drilling tools. MDF Umidax® Noir can be used for structural walls, with a restriction in the load duration class. In service class 2, corrosion resistant fittings must be used, e.g., galvanised steel. Nails or screws should be kept at least 8 mm away from the edge of the board.











Important remark: MDF Umidax® Noir is coloured black in the mass. However, there may be colour differences between different production batches and thicknesses. It is advisable to use boards from the same production batch for each project.

#### **Dimensions**

Thickness: 6 to 25 mm. Maximum width 255 cm. Maximum length 630 cm.

Standard thicknesses and dimensions are listed in our extensive stock program. Furthermore, Spanolux has high-capacity saws that support all sawing dimensions. In principle, all thicknesses and lengths/ widths are available within the press capabilities.

Contact our sales team or send an e-mail to sales@spanolux.com for further details.

# **Technical specifications**

Property	Test method	Unit	Ranges of nominal thickness (mm)				
			> 4 to 6	> 6 to 9	> 9 to 12	> 12 to 19	> 19 to 30
Swelling in thickness 24 h	EN 317	%	18	12	10	8	7
Internal bond	EN 319	N/mm²	0,70	0,80	0,80	0,75	0,75
Bending strength	EN 310	N/mm²	34	34	32	30	28
Modulus of elasticity in bending	EN 310	N/mm²	3000	3000	2800	2700	2600
Option 1							
Swelling in thickness after cyclic testing	EN 317 EN 321	%	25	19	16	15	15
Internal bond after cyclic testing	EN 319 EN 321	N/mm <sup>2</sup>	0,35	0,30	0,25	0,20	0,15
Option 2							
Internal bond after boil test	EN 319 EN 1087-1	N/mm <sup>2</sup>	0,20	0,15	0,15	0,12	0,12



Spanolux SPRL - Rue de la Forêt 2 - B-6690 Vielsalm T +32 80 29 27 10 - F +32 80 29 27 23 sales@spanolux.com - TVA BE 0456 573 456

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